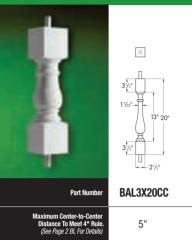
#### HOW TO ORDER BALUSTRADE SYSTEMS.

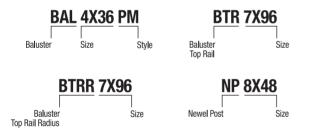
#### SAMPLE CHART

#### 5" Balustrade System Baluster - Classic (CC)



#### **KEY POINTS TO REMEMBER**

- This Balustrade section/catalog is divided into four systems: 5," 6," 7"& 12." This number designates the width of the Top and Bottom Rail. When choosing balustrade components, choose items within the same system to ensure they will all work together.
- All part numbers are alphanumeric the "alpha" is product descriptive and the "numeric" relates to size.



The number of Balusters you need can be found by dividing the rail span, in inches, by the maximum centerto-center distance shown for the Baluster style that you choose. NOTE: When dividing gives you a fractional result, always round up to the next whole number.

Example: BAL3X20CC - requires 5" on center spacing

20

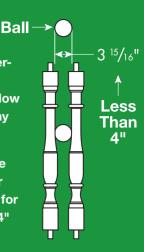
Rail Span ÷ Center Spacing = # of Balusters Needed

5" 96"

#### The 4" Ball Space Requirement Rule —

gives you the *maximum* centerto-center distance between Balusters and still does not allow a 4" Ball to pass through at any point between the Balusters.

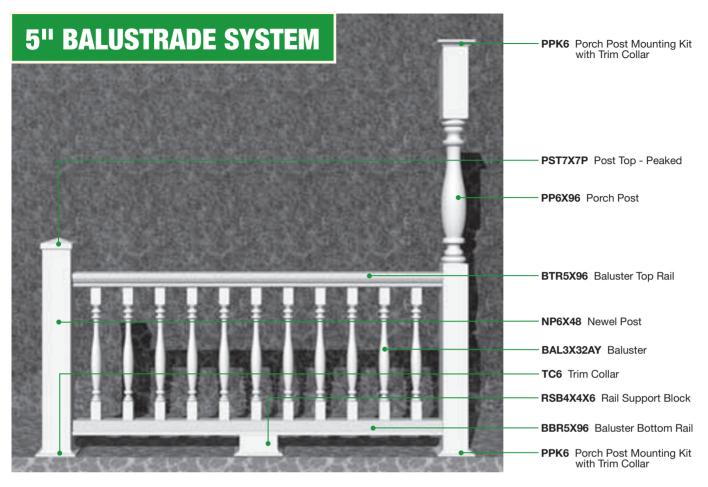
When laying out Balusters, use the maximum center to center dimension or smaller to allow for a safe dimension to pass the 4" ball space requirement rule.

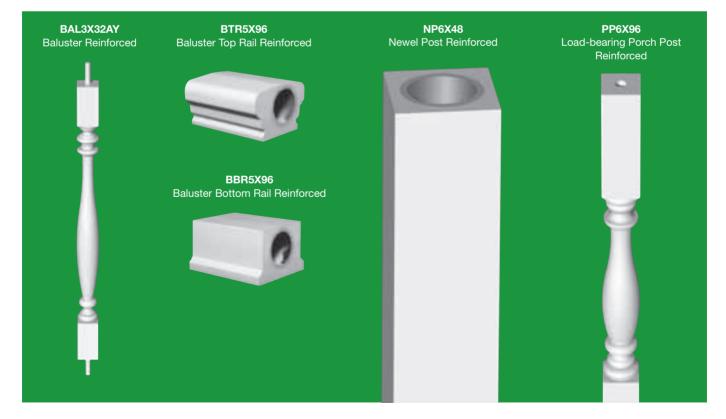


- Each rail section (span between two Newel Posts) will require two Rail Installation Kits (BRK). Rail Installation Kits will connect both ends of one rail to a Newel Post. NOTE: The Rail Installation Kit will not work on stair applications.
- Each Newel Post will require one Newel Post Installation Kit (NPK) to anchor the base of the post, as well as any Post Tops, Balls or Trim Collars desired.
- Top and Bottom Rails do not come pre-drilled.
- A urethane-based adhesive such as PL Premium must be used on all joints.
- For installation instructions, refer to the back of the comprehensive, full-line product catalog or visit www.fypon.com.
- Balustrade Systems may require additional shipping time, depending on the style of product and size of order.
- Fypon Balustrade Systems have been tested and meet the following BOCA National Building Code/1993 Criteria if assembled according to manufacturer's guidelines.
   1615.8.2 Guard Design and Construction

1615.8.2.1 In-Fill Areas

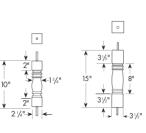


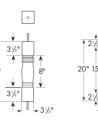




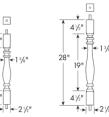
#### 5" Balustrade System Baluster - Ashley (AY)





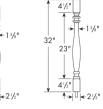


15



41

1%



0

Д

 BAL2X10AY\*
 BAL2.5X15AY
 BAL3X15AY
 BAL3X20AY
 BAL3X24AY
 BAL3X28AY
 BAL3X32AY

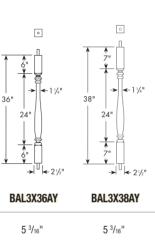
 5 <sup>7</sup>/<sub>6</sub>"
 5 <sup>13</sup>/<sub>16</sub>"
 7 <sup>1</sup>/<sub>16</sub>"
 5 <sup>3</sup>/<sub>8</sub>"
 5 <sup>7</sup>/<sub>16</sub>"
 5 <sup>5</sup>/<sub>16</sub>"
 5 <sup>5</sup>/<sub>16</sub>"

0

L E

⊧17/₀"

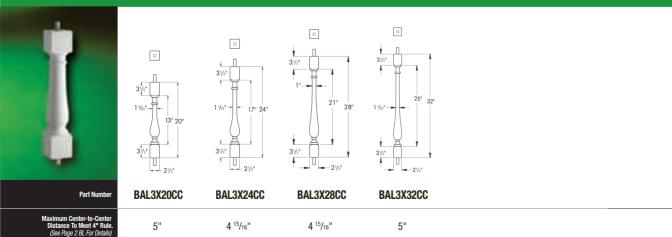
-21/2"



\*Ideal for Porch Spandrel application.

#### 5" Balustrade System Baluster - Classic (CC)

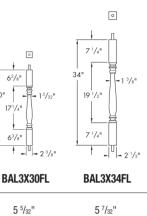
Part Number



4 BL 🗍

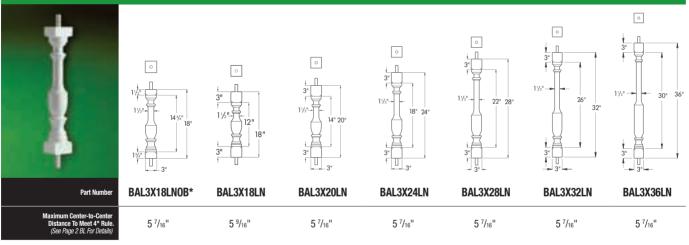






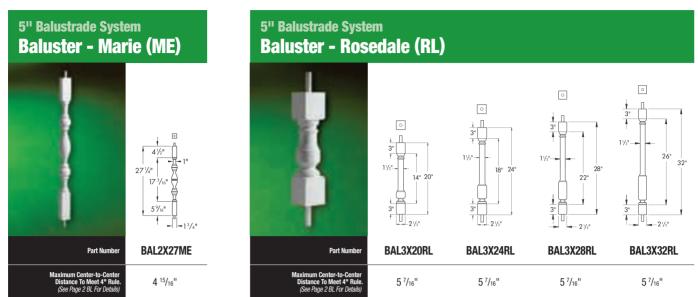
6<sup>3</sup>/8"

#### 5" Balustrade System **Baluster - Logan (LN)**



\*Cannot be used for stair applications.



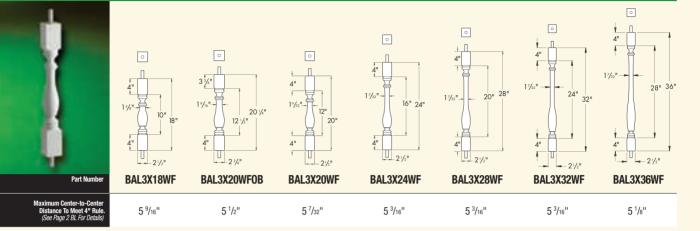


#### 5" Balustrade System Baluster - Square (SQ)



# FYPON

#### 5" Balustrade System Baluster - Woodruff (WF)



#### 5" Balustrade System Top Rail

		Part Number
	4 5/8"	BTR5X96
		BTR5X144 Note: Max. rail span distance for field applications is 96."
0		*Connects both ends of on May be used for corner o

-Length

-Lenath

Note: Max. rail span distance for field applications is 96" \*Connects both ends of one 5" Rail to applications. May be used for corner or butt connections into NP6X48 or PP6X96. (2 qty).2" wide x 1 ½" x 2" Angle Brackets.

Length 96"

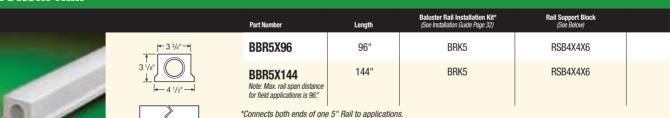
144"

Balu (See ter Rail Installation Kit<sup>\*</sup> Installation Guide Page 32)

> BRK5 BRK5

(6 qty.) #14 x 2 ½" Stainless Steel Flat Head Screws.

#### 5" Balustrade System Bottom Rail

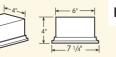


\*Connects both ends of one 5" Rail to applications. May be used for corner or butt connections into NP6X48 or PP6X96. (2 qty.) 2" wide x 1 ½" x 2" Angle Brackets.

(6 qty.) #14 x 2 ½" Stainless Steel Flat Head Screws.

#### 5" Balustrade System Rail Support Block



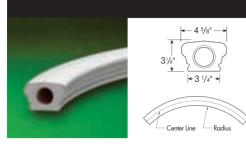


RSB4X4X6 Rail Support Blacks ca

Part Number

Rail Support Blocks should be placed under the Bottom Rail at a span of every 48" or less. These blocks can be trimmed for height.

#### 5" Balustrade System **Baluster Top Rail Radius**



Part Number	Radius	Center Line Length	Baluster Rail Installation Kit* (See Installation Guide Page 32)	
BTRR5X36	36"	56" (1/4 Circle)	BRK5	
BTRR5X60	60"	98" (1/4 Circle)	BRK5	
BTRR5X84	84"	131 <sup>1</sup> /2" ( <sup>1</sup> /4 Circle)	BRK5	
BTRR5X155	155 <sup>1</sup> /2"	122" (1/8 Circle)	BRK5	

\*Connects both ends of one 5" Rail to applications.

May be used for corner or butt connections into NP8X48 or PP8X96.

(2 qty.) 4" wide x 1 1/2" x 2" Angle Brackets.

(8 qty.) #14 x 2 1/2" Stainless Steel Flat Head Screws.

#### 5" Balustrade System **Baluster Bottom Rail Radius**



3 <sup>1</sup> /4 <sup>n</sup> 3 <sup>1</sup> /4 <sup>n</sup>
Center Line Radius

Part Number	Radius	Center Line Length	Baluster Rail Installation Kit* (See Installation Guide Page 32)	Rail Support Block (Page 7 BL)
BBRR5X36	36"	56" (1/4 Circle)	BRK5	RSB4X4X6
BBRR5X60	60"	98" (1/4 Circle)	BRK5	RSB4X4X6
BBRR5X84	84"	131 <sup>1</sup> /2" ( <sup>1</sup> /4 Circle)	BRK5	RSB4X4X6
BBRR5X155	155 <sup>1</sup> /2"	122" (1/8 Circle)	BRK5	RSB4X4X6

\*Connects both ends of one 5" Rail to applications.

May be used for corner or butt connections into NP8X48 or PP8X96.

(2 qty.) 4" wide x 1 1/2" x 2" Angle Brackets.

(8 qty.) #14 x 2 1/2" Stainless Steel Flat Head Screws.

#### 5" Balustrade System **Porch Post**

Post is load bearing and reinforced.\*

	DIMENSIONS							
	Part Number	Width	Height	A	В	C	Porch Post Installation Kit** (See Installation Guide Page 32)	Load Rating/ Dead Load
٥	PP5X102	4 <sup>5</sup> /8"	102"	20"	40"	42"	PPK6	3500#
Â	PP6X96	5 <sup>1</sup> /2"	96"	18"	33 <sup>9</sup> /16"	44 <sup>7</sup> / <sub>16</sub> "	PPK6	3000#
Height	PP6X108	5 <sup>1</sup> /2"	108"	21"	<b>42</b> <sup>1</sup> /2"	44 <sup>1</sup> /2"	PPK6	9000#
	PP6X120	5 <sup>1</sup> /2"	120"	26"	<b>49</b> ½"	44 <sup>1</sup> /2"	PPK6	9000#

\*Porch Post can be field trimmed to various heights without losing load rating. \*\*PPK6 kit includes hardware to secure one Porch Post and is purchased separately:

(2 qty.) 51/2" x 51/2" Trim Collars (TC6).

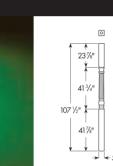
(4 qty.) 2" wide x 1 1/2" x 2" Angle Brackets.

(12 qty.) #14 x 2 1/2" Stainless Steel Flat Head Screws.

Fasteners to mount angle brackets to floor surface not provided.



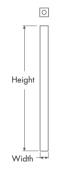
#### 5<sup>11</sup> Balustrade System Porch Post – Fluted Post is load bearing and reinforced.\*



	DIMENSIONS									
	Part Number	Width	Height	A	В	C	Porch Post Installation Kit** (See Installation Guide Page 32)	Load Rating/ Dead Load		
0	PP5X108F	5 <sup>3</sup> /8"	107 <sup>1</sup> /2"	24"	41 <sup>1</sup> /2"	42"	PPK6	12000#		
237/8" ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	*Porch Post can be field trii **PPK6 kit includes hardwa (2 qty), 5 ½" x 5 ½" Trim ( (4 qty.) 2" wide x 1½" x 2 (12 qty.) #14 x 2 ½" Stain. Fasteners to mount angle	re to secure Collars (TC6) " Angle Brad less Steel Fl	e one Porch Po ckets. at Head Scre	ost and is p ws.	ourchased se		I	I		

#### 5" Balustrade System Porch Post - Square Post is load bearing and reinforced.\*

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	L	



Part Number

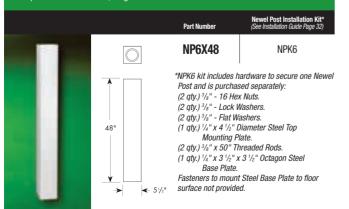
PP6X96FBSQ	5 <sup>1</sup> / <sub>2</sub> "	96"	РРК6	
*Porch Post can be field trii **PPK6 kit includes hardwa (2 qty.) 5½" x 5½" Trim C (4 qty.) 2" wide x 1½" x 2 (12 qty.) #14 x 2½" Stain Fasteners to mount angle	re to secure one Porch Collars (TC6). " Angle Brackets. less Steel Flat Head Sc	n Post and is purchased prews.		

Height

Width

#### 5" Balustrade System Newel Post

One piece Post reinforced, height trimable.



### 5" Balustrade System Newel Post Corner One piece Post reinforced, height trimable. Part Number Der Number

Porch Post Installation Kit\*\* (See Installation Guide Page 32)



Load Rating Dead Load

12000#

\*NPK6 kit includes hardware to secure one Newel Post and is purchased separately: (2 qty) 3/«" - 16 Hex Nuts. (2 qty) 3/«" - Lock Washers. (2 qty) 3/«" - Flat Washers. (1 qty) 1/«" x 4 1/«" Diameter Steel Top Mounting Plate. (2 qty) 3/«" x 50" Threaded Rods. (1 qty.) 1/«" x 3 1/«" x 3 1/«" Octagon Steel Base Plate.

Newel Post Installation Kit\* (See Installation Guide Page 32)

Fasteners to mount Steel Base Plate to floor surface not provided.

## 5" Balustrade System Newel Post Accessories

				<b>FYPON</b>	BALU
5" Balustrade S Newel Post	system Accessories				STRA
	$ \begin{array}{c}  & & \\  $	Part Number PST6X6FP Post Top - Fancy Peak	Coordinating Newel Post Accessories		DES AND C
	$ \begin{array}{c} 1^{"} & \downarrow & \downarrow & \downarrow \\ 1^{1} & \downarrow $	<b>PST7X7F</b> Post Top - Flat	B5X7 PST3X5 PST4X5		OLUMNS
	$1 \xrightarrow{1/2^{n}} 4 \xrightarrow{1/2^{n}} 6 \frac{1}{1/2^{n}}$	PST7X7P Post Top - Peaked	_		
	Top View $7^{3/6^{H}}$ $2^{1/16^{H}}$ $7^{5/6^{H}}$	PST8X7C	B5X7 PST4X5		
2	4 <sup>3</sup> / <sub>4</sub> " 3 <sup>1</sup> / <sub>2</sub> " 3 <sup>1</sup> / <sub>2</sub> " TOP VIEW	PST3X5 Post Top Ball	PST7X7F		
	$ \begin{array}{c c} \uparrow & & & & & & & & & & & \\ \hline 4^{\mu} & & & & & & & & & & & \\ \downarrow & & & & & & & & & & \\ \hline Top View & & & & & & & & & & & \\ \end{array} $	PST4X5 Post Top Ball	PST7X7F PST8X7C		
2	$ \begin{array}{c} 5 \frac{1}{4^{\circ}} \\ 6 \frac{3}{4^{\circ}} \\ 4 \frac{3}{8^{\circ}} \\ \end{array} $	<b>B5X7</b> Ball	PST7X7F		
		<b>TC6</b> Base Trim Collar			



